

## 18K and 19K Bearing Bands

High performance replaceable bearing bands for cylinders

Chesterton® replaceable Bearing Bands are the solution to costly cylinder re-machining and repairs for hydraulic or pneumatic equipment. These split, replaceable bearing bands prevent metal-to-metal contact of moving parts and help prolong equipment life. When installed during the cylinder repair, the risk of recurring damage is significantly reduced.

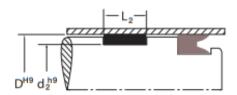
The easy-to-use split 18K and 19K designs are manufactured from a glass fiber reinforced thermoplastic polyimide resin (heat stabilized nylon). These bearings reduce radial movement, therefore helping to extend seal life. The exceptional physical properties and built-in lubricants make it suitable for use on rods, rams, or pistons in reciprocating, rotary, or static applications.

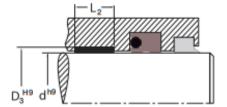
| SPECIFICATIONS                   |                         |                          | φ (   | ф<br>Ф                |
|----------------------------------|-------------------------|--------------------------|---|-----------------------|
| Material<br>(designation)        | Size Range<br>mm (inch) | Temperature<br>°C (°F)   | Compressive Strength<br>MP a (psi)<br>ASTM D695 | Speed<br>m/s (ft/min) |
| AWC660<br>40% Glass-filled Nylon | to 400 (to 15.750)      | - 40 to 121 (-40 to 250) | 158.8 (23,000)                                  | 1.25 (250)            |

| 19K Metric Designs       |                                 |                                     |  |
|--------------------------|---------------------------------|-------------------------------------|--|
| Cross section<br>(S), mm | Height<br>(H <sub>1</sub> ), mm | Outer Diameter range<br>(O. D.), mm |  |
|                          | 5                               | 20 to 140                           |  |
| 2,5                      | 9                               | 55 to 220                           |  |
|                          | 14                              | 70 to 400                           |  |
|                          | 24                              | 315 to 400                          |  |

| 18 K Inch Designs          |                                   |  |  |  |
|----------------------------|-----------------------------------|--|--|--|
| Cross section<br>(S), inch | Height<br>(H <sub>1</sub> ), inch | Outer Diameter range<br>(O. D.), in ches |  |  |
|                            | 0.375                             | 1 to 4                                   |  |  |
| 0.125                      | 0.500                             | 1.5 to 6                                 |  |  |
| 0.125                      | 0.750                             | 3.5 to 8                                 |  |  |
|                            | 1.000                             | 4 to 20                                  |  |  |

\*Other materials are available upon request





## PRODUCT PROFILES:





- Heat stabilized nylon, same carrying load yet less expensive than bronze
- Replaceable bearings prevent metal-to-metal scoring and prolong equipment life
- Reduce radial movement, therefore extending seal life
- Retrofit existing bearing grooves and eliminate unnecessary modifications
- Split design minimizes downtime

| To place an order:                 |  |
|------------------------------------|--|
| Product profile:                   |  |
| Material:                          |  |
| Rod or ram diameter (d):           |  |
| Groove diameter (D <sub>3</sub> ): |  |
| Groove height (L2):                |  |

| To place an order:                 |
|------------------------------------|
| Product profile:                   |
| Material:                          |
| Groove diameter (d <sub>2</sub> ): |
| Cylinder bore diameter (D):        |
| Groove height (L <sub>2</sub> ):   |



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- More than 500 Service Centers and Sales Offices worldwide
- Over 1200 trained local Service Specialists and Technicians

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